



1

## ELECTRONICS TEST.

Connect the Black 'Positive' wire to positive and White to Ground/Negative.

If the unit does NOT operate, Then the electronics are working as intended.

If the unit does operate, The Unit has a faulty electronics board.

2

## CONTROL TEST.

Connect the Black 'positive' and the blue 'Control' wires to positive and connect White to Ground/Negative.

If the unit does operate, Then the electronics are working as intended.

If the unit does NOT operate, the unit is faulty

3

## BREAK-AWAY TEST.

Connect the yellow 'Break-away' to positive and connect White to Ground/Negative.

Note: The Black 'positive' wire is not connected for this test as the break-away is designed to solely run the unit from battery power.

If the unit does operate, Then the electronics are working as intended.  
If the unit passes all 3 steps, then the unit is electronically functional.

### FURTHER DIAGNOSIS - Notes

**If the unit fails on step 2 but the relay can be heard "clicking" then fault is in the motor or pump.**

- Disconnect all power and ground, disconnect circuit board and apply 12v to red motor wire and ground to black motor wire.
- If the motor and pump does power up, the fault is in the electronics board.

**If the motor does not operate when power is applied directly then the motor or pump is faulty.**

- Remove the motor from the pump manifold and check for operation (apply power), if the motor turns freely then the fault is in the pump.

**Check the pump for movement by turning counter-clockwise, if the pump is moving freely with minimal restriction, then the pump should be working.**

- If the pump is tight or not turning, remove the tank from the pump and check torque on 2 x pump housing bolts and 2 x Allen head bolts. The pump should have 5nm torque on them more than this could be causing excess friction and overloading the motor.

### NOTES:

Do not use impact drivers on end plate set screws. Please tighten and untighten using a 2.5mm Hex Key by hand.